

Facility:

Sterile Processing Assessment

Date:

CRITERIA	ANSI/AAMI Number	COMPLIANT			COMMENTS
		Y	N	N/A	
Point of Use	6.2-6.3				
● Gross contaminant is removed with water					
● Instruments are sorted					
◆ Sharps removed					
◆ Instruments placed back in original container					
◆ Un-used instruments placed in bottom of basket					
◆ Towel placed on top of un-used instruments					
◆ Used instruments placed on top of towel					
● Enzymatic pre-cleaner applied to used instruments					
● Water moistened towel placed over instruments					
Soiled Transport	6.4				
● Soiled items are contained					
● Soiled items are transported covered					
● Transportation device is labeled e.g. Soiled/Biohazard					
Decontamination					
● Environment					
◆ Temperature - 16 - 18 deg C (60 - 65 deg F)	3.3.6.5				
◆ Humidity - 30% - 60%	3.3.6.6				
◆ Air Exchanges - 10 per hour	3.3.6.4				
◆ Negative Air Pressure	3.3.6.4				
◆ Area is clean	3.4				
◆ Surfaces / Cabinets are non-porous	3.3.7.1				
◆ Lighting is sufficient	3.3.6.7				
◆ Temp & Humidity is checked and documented daily	3.3.6.5-3.3.6.6				
◆ Staff know procedure for documenting and reporting out of range readings					
◆ Soiled and Clean areas are separated physically or procedurally	3.3.7.1				
◆ Handwashing sink:	3.3.6.8				
▪ Separate from decontamination sink					
▪ Handsfree operation					
▪ Located next to exit door					
◆ Area is secure from general traffic and labeled appropriately	3.2.4				
● Chemistries					
◆ Water level is sufficient to submerge 1 tray	7.5.6				
◆ Solutions are diluted appropriately	7.3				
◆ Sinks are marked					
◆ Appropriate Solutions are utilized - Manual:	7.5.3.2				
▪ Enzymatic for pre-cleaning					
▪ Detergent for Wash					
▪ Low foaming/sudsing					
▪ Treated water for final rinse					

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● Process Flow					
◆ Items are pre-cleaned	7.3				
◆ Appropriate items are submerged and cleaned under water to prevent aerosolization	7.6.3.2				
◆ Appropriate brushes are available and in good condition	7.5.6				
◆ Reusable brushes are cleaned on a routine basis - staff can articulate how & when	7.5.6				
◆ Disposable brushes are not reused	N.2.2.7				
◆ Lumens are brushed and irrigated	7.5.3.2				
◆ Instruments are disassembled per manufacturer's recommendations	7.2.2				
◆ Containers are cleaned per manufacturer's recommendations	7.5.9				
◆ Manufacturer's cleaning instructions are available for all items	7.5.6				
● Verification of cleaning process is performed	7.5.5				
● Safety					
◆ Approved eyewash station is available and in working condition	3.3.8				
◆ If eyewash station is attached to a sink hot water is disabled					
◆ Eyewash station is tested weekly and documented					
◆ Eyewash station is located in decontamination or within 10 seconds of chemicals					
◆ Staff know what MSDS is and where to find them	4.2.2				
◆ All chemicals have an MSDS on file					
◆ Staff know facility procedures for:	4.2.2				
▪ Handwashing					
▪ Bloodborne Pathogens Exposure					
◆ Staff are wearing appropriate PPE:	4.5.2				
▪ Waterproof Gown with sleeves					
▪ Decontamination Gloves (not procedural)					
▪ Disposable Cap					
▪ Faceshield/Goggles					
▪ Mask					
▪ Shoe Covers					
Assembly - Prep & Pack					
● Environment					
◆ Temperature - 20 - 23 deg C (68 - 73 deg F)	3.3.6.5				
◆ Humidity - 30% - 60%	3.3.6.6				
◆ Air Exchanges - 4 per hour	3.3.6.4				
◆ Positive Air Pressure	3.3.6.4				
◆ Area is clean	3.4				
◆ Surfaces are non-porous and easy to clean	3.3.7.2				
◆ Lighting is sufficient	3.3.6.7				
◆ Temp & Humidity is checked and documented daily	3.3.6.5-3.3.6.6				
◆ Staff know procedure for documenting and reporting out of range readings					
● Work Area					

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	Number	Y	N	N/A	
◆ Is clean and organized	3.4				
◆ Contain appropriate supplies to reduce time away from assembly area e.g.:	3.3.7.2				
▪ Indicators/Integrators					
▪ Tray Liners					
▪ Tip Protectors					
▪ Packaging Supplies e.g. locks/arrows, data cards, filters					
▪ Sharpness Testing Material					
● Set Assembly					
◆ There is a computer tracking system in place and is used appropriately					
◆ Set sheets are accurate, organized and easy to read					
◆ Containers/Baskets are labeled to match set sheets					
◆ All instruments are inspected for:	8.4.3				
▪ Sharpness					
▪ Functionality					
▪ Insulation Integrity					
▪ Cleanliness esp. lumens, bone instruments					
▪ Dryness					
◆ Instruments are disassembled/assembled per manufacturer's recommendations	8.4.1				
◆ Lumens are flushed with sterile or distilled water	8.3.8				
◆ Peel pouches are not placed in instrument sets	8.3.4				
◆ Indicator/Integrator is placed in challenging location and all levels of multi-level trays	10.5.2.2.2				
● Packaging					
◆ Containers/Baskets are inspected for:	8.4.3				
▪ Functionality					
▪ Cleanliness					
▪ Sharp Edges					
◆ Sets are wrapped appropriately	8.3.1				
◆ Filters and locks are placed appropriately	8.3.3				
◆ Sets are labeled appropriately - wrapped items are labeled on tape	8.3.2				
◆ Peel Pouches:	8.3.4				
▪ Are appropriate size					
▪ Are sealed appropriately					
▪ Double peel pouches are appropriate size not folded					
▪ Peel pouches are placed plastic to plastic and paper to paper					
▪ Peel pouches are correct modality					
◆ Are labeled appropriately:					
▪ Accurate descriptions					
▪ Labeled on the plastic side not paper side					
◆ Manufacturer's Instructions for Use:					
▪ Wrap/Container/Peel Pouch IFUs available	8.2				

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		Y	N	N/A	
▪ Peel Pouch validation for double peel pouching available	8.3.4				
● Safety					
◆ Sets adhere to AAMI recommended weight limit of 25lbs	8.4.2				
◆ Work Stations are at appropriate heights	3.3.7.1				
◆ Staff assembling manual cleaned instruments are wearing gloves					
◆ Staff inspect sets for sharps prior to reaching into the baskets	7.4.1				
◆ Proper body mechanics are used when lifting sets and pushing carts	6.5.4				
Sterilization					
● Equipment Maintenance	9.4				
◆ Sterilizers are clean and in working order					
◆ Sterilizers are cleaned on a routine basis per manufacturer's recommendations					
◆ Preventative maintenance is performed per manufacturer's recommendations					
◆ Preventative maintenance is documented and available for review					
◆ Daily maintenance is performed per manufacturer's recommendations e.g.:					
▪ Steam traps are removed and checked/cleaned daily					
▪ STERRAD plate is removed and replaced/cleaned daily					
▪ STERIS System 1 is wiped down daily w/alcohol					
◆ Printers are in working order for accurate cycle verification					
● Loading Sterilizer	8.5.1				
◆ Items w/similar sterilization parameters are placed in the same load					
◆ Sets are positioned to facilitate air removal, steam penetration and drying					
◆ Containers are placed beneath wrapped items and peel pouches	8.5.6				
◆ Peel Pouches are placed plastic to plastic and paper to paper	8.5.2				
◆ Peel Pouches are positioned on their side not flat					
◆ If liners are used they are approved for use - manufacturer's IFUs on file	8.5.1				
◆ Difficult to dry sets are not placed over the drain					
◆ Sets are placed flat not on their sides	8.5.3				
◆ Packages are checked for:	8.3.1				
▪ Wrap integrity and appropriate tape application					
▪ Containers have filters, locks/arrows					
◆ Load stickers/labels "Lot Control Identifier" are applied containing:	10.3.1				
▪ Sterilizer Number or Code					
▪ Date					
▪ Cycle Number					
▪ Expiration Date - If Event Related - "Contents sterile unless package is opened or damaged. Please check before using"					
● Sterilizer Records	10.3.2				
◆ Each load documentation includes:					
▪ Load or Lot Number					
▪ Specific contents including quantity, department, and specific description					

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		Y	N	N/A	
▪ Minimum exposure Time and Temperature or print out is attached					
▪ Name/Initials of Operator					
▪ Results of BI or Bowie Dick if applicable					
▪ Response of CI or PCD if applicable					
● Cycle Selection	8.6.1				
◆ Appropriate cycles are posted near sterilization equipment					
◆ All items have manufacturer's recommendations on file					
● Cycle Verification					
◆ Physical Parameters are verified at end of cycle and tape is initialed/signed	10.3.2				
◆ CI, BI, PCD are opened, read, and documented prior to release of load	10.6.1				
● Load Removal	8.8				
◆ Load is placed in a low traffic area					
◆ Load is placed in an area away from vents, doors, windows, drafts					
◆ Load is not touched until items are cool					
◆ Loads are not released prior to cooling - if removed they are opened for flash					
◆ Documentation procedure is in place for early release of implants					
Sterile Storage					
● Environment					
◆ Temperature - 24 - 29 deg C (75 - 85 deg F)	8.9.2				
◆ Humidity - Not to exceed 70%					
◆ Air Exchanges - min 4 per hour					
◆ Positive Air Pressure					
◆ Area is clean	3.4				
◆ Surfaces are non-porous	3.3.7.2				
◆ Temp & Humidity is checked and documented daily	3.3.6.5-3.3.6.6				
◆ Staff know procedure for documenting and reporting out of range readings					
● Shelving / Bins					
◆ 8" - 10" from floor	8.9.2				
◆ 18" below ceiling or sprinkler heads					
◆ 2" from outside walls					
◆ If open shelving bottom shelf has barrier or solid shelf					
◆ Shelves and bins are free of dust					
◆ Shelves / bins are labeled with locations, set and peel pouch names					
◆ Shelves are organized to facilitate quick location of sets					
◆ There is an index for set location					
● Sets					
◆ Sets are placed to protect the integrity of packaging	8.9.2				
◆ Stacked sets do not compromise sterility	8.9.2				
◆ Items are rotated 1st in 1st out	8.9.3				

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		Y	N	N/A	
◆ Items are rotated based on packaging IFUs validated Shelf Life	8.9.3				
◆ If dust covered:					
▪ Dust cover is appropriate size					
▪ Dust cover is approved for use - manufacturer's recommendations on file					
▪ Dust cover is applied appropriately - immediately after cool down					
● Sterile Delivery	8.10.1				
◆ Items are cool prior to delivery					
◆ Package integrity is maintained during transport					
◆ Delivery Cart is clean and functional	8.10.2				
◆ Sterile items are covered for transport					
● Safety					
◆ Appropriate eye protection is available when handling chemicals	4.5.2				
◆ Appropriate Gloves are worn when handling chemicals					
◆ Proper body mechanics are used when lifting sets and pushing carts	8.4.2				
◆ Mittens are worn for burn protection	8.8.1-8.8.2				
◆ Alarms for EtO are in place and in working order					
◆ Staff are monitored on a routine basis for EtO exposure					
Sterilizer Testing					
● Bowie Dick / DART					
◆ Performed daily on sterilizers programmed with prevacuum cycle	10.7.6.1				
◆ Bowie Dick/Dart is placed horizontal on bottom shelf over drain	10.7.6.3				
◆ Procedure in place for failed tests	10.7.6.5				
◆ Staff know procedure for failed tests					
◆ 3 tests are performed after installation, major repairs, re-location	10.8.1				
● Biological Indicator - Process Challenge Device - PCD					
◆ Testing is performed minimally weekly preferably daily	10.5.3.2				
◆ Each type of cycle is tested - per manufacturer's instructions	10.5.3.2				
◆ PCD is placed horizontal on bottom shelf over drain	10.7.2.2				
◆ A PCD is used for each wrapped load	10.5.4				
◆ BI is incubated in a timely manner	10.7.2.3				
◆ A control is incubated daily	10.7.2.3				
◆ Results are read and documented in a timely manner	10.7.2.3				
◆ Procedure in place for failed tests	10.7.5				
◆ Staff know procedure for failed tests					
◆ 3 tests are performed after installation, major repairs, re-location	10.8				
◆ Incubators are maintained per manufacturer's recommendations					
● Recall Policy and Procedure					
◆ Recall procedure in place for positive tests and wet loads	10.11.2				
◆ Staff know recall policy and procedure					

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		Y	N	N/A	
♦ Policy and Procedure is based on AAMI Guidelines and facility IC and Risk Management requirements					
General					
● Housekeeping is performed on a routine scheduled basis	3.4				
● Traffic control limits entry to SPD	3.2.4				
● Attire is hospital approved - jewelry is kept to a minimum - no false nails etc.	4.4-4.5.1				
● Personal objects are not stored in SPD					
● Disposable/Single Use Devices are not reprocessed	5.3				
● Quality checkpoints are in place, documented, assessed and reported	11.2.1				
● Non-conformities are reported by the customer, documented, assessed and reported					
● Policy and Procedures are up to date and are based on Regulatory Guidelines					
● Policy and Procedures are adhered to					
● Staff know and understand Policy and Procedures					
● Documentation is complete	10.3.2				
● Audits are performed on Documentation to ensure logs are complete and accurate	11.2.1				
● Competencies are in place and performed on a routine basis	4.3.1				
● There is a routine training and inservice plan in place and adhered to	4.3.1				